

Figure 1. The plan-build-test workflow for robotic path planning; the top is for the conventional setting, while the bottom is for the VR-assisted setting.

ideas, and jot down a note before starting from scratch with the path planning software. In the VR-assisted setting, however, the user could utilize the drag-and-drop function to create a draft path and refine it later in the desktop planning environment.

The intent of this study is to identify possible benefits and threats of introducing the VR-assisted approach to the curriculum, thus, to improve students' learning outcome and experience. In this pilot study, overall program quality (e.g. does the program cause the robot to complete the required task?) and speed of completion are measured as they may provide a big picture of how an individual's task performance may be affected by different settings (McMorris, Sproule, Turner, & Hale, 2011). With the expected reduction of mental rotation and hand-eye coordination, the VR interface or VR-assisted workflow might affect an individual's task speed and accuracy (Gerhardt-Powals, 1996). Our research questions are whether the VR-assisted approach could (1) improve the user's task performance, in terms of programming quality and speed of completion,

(2) enhance the overall experience of programming due to a lower cognitive workload.

Methodology

Nine participants were recruited from the undergraduate students enrolled in TEC 234 Robotic Systems Integration class offered in Spring 2019 at Illinois State University. There were eight males and one female, no minorities, all in junior or senior standing, and all Engineering Technology majors. Prior to the actual experiment, a 12-minute training video on how to use the VR add-on with a VR helmet, in this case the Oculus Rift, was provided for participants one week ahead of time as a self-paced tutorial, and the participants got the opportunity to familiarize with the functions of the VR add-on on the day of experiment.

The path planning task used for the experiment is shown in Figure 2. The goal of the task to be performed is to program the 6-axis robot, an ABB IRB 140 model, to:

- Use the 3-jaw gripper end effector to pick up a yellow disk from the left base

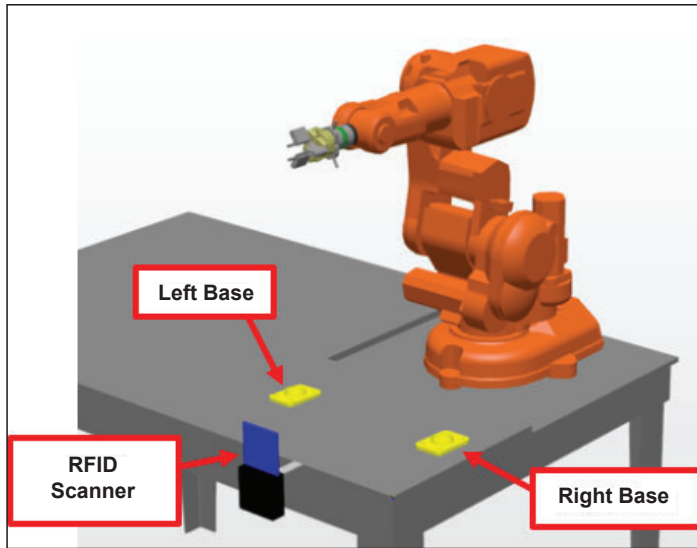


Figure 2. View of the path planning task.

- Move the yellow disk toward the RFID scanner and scan the tag at the bottom of the disk
- Place the yellow disk on the right base

Each participant was asked to perform the task first in the conventional, desktop ABB RobotStudio suite, and repeat the same task with the help of the VR add-on. An undergraduate teaching assistant was asked to help conducting the experiment, providing a quick review of the VR add-on's function as well as standing by for Q&A and troubleshooting. At the end of the experiment, each participant completed a self-reporting survey to describe their experience with the VR add-on, in terms of completing the same task in the conventional or the VR-assisted setting, and the likelihood for them to adopt the VR add-on for the planning stage of their final class project if given the opportunity.

It is worth noting that we did not investigate the possible impact of cybersickness on participants' performance. Cybersickness, or simulator sickness (Davis, Nesbitt, & Nalivaiko, 2015; Johnson,

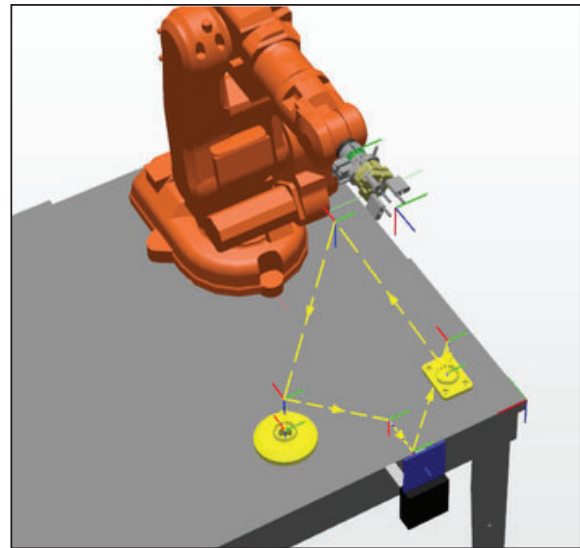


Figure 3. An example path of the end effector.

2005) is caused by perceived discrepancies between the simulator's motion and actual movement, especially after extended usage. By carefully planning the user's starting position and orientation in the VR environment, participants in the experiment were able to begin interacting with the virtual robot without teleporting or uncoordinated body movement, thus avoid being affected by cybersickness.

Results and Discussion

An example path created in RobotStudio by one of the participants is shown in Figure 3. Starting from the robot's default (home) position, the yellow dashed lines and arrows illustrated how the robot's end effector will be moved in the space to complete the task. The draft path created with the VR add-on is similar conceptually but might not be as precise due to accuracy limits of current VR technology (Borrego, Latorre, Alcañiz, & Llorens, 2018; Niehorster, Li, & Lappe, 2017).

Each participant's task performance was measured by the time taken to complete the task, and the overall quality (score) of the completed robot program. The results of both the VR and

Table 1

Time taken and program quality score of individual participants in conventional desktop setting and with the assistance of the VR add-on.

Participant	Time taken – Desktop (mins)	Time taken – VR add-on (mins)	Score – Desktop (out of 10 points)	Score – VR add-on (out of 10 points)
1	20	12.05	5	6
2	55	7.95	9	9
3	43	10.25	8	8
4	37	13.75	10	10
5	50	6.22	7	6
6	32	14.85	8	9
7	81	16.45	3	2
8	44	16.95	9	7
9	75	11.50	8	9
Average	48.6 ($\sigma = 19.6$)	12.2 ($\sigma = 3.7$)	7.4 ($\sigma = 2.2$)	7.3 ($\sigma = 2.4$)

conventional programming activities is shown in Table 1. The time taken to complete the task was measured in minutes; in the conventional setting the time from the start of the task to the submission of the file was calculated. In the VR-assisted setting, the time from the beginning to the end of the task recorded by the experiment proctor was calculated. The score relating to the program quality was determined by the instructor of TEC 234, who is the subject matter expert, using a grading rubric similar to other rubrics used throughout the course. The score was based on a 10-point scale, where 1 was the lowest quality and 10 was the highest.

Table 1 shows that there was not much difference for either the individual participants' scores or the average scores of program quality between these two settings. This was expected because no feedback or grade was provided to the participants before they moved from the conventional setting to the VR-assisted setting. The quality score was a good indicator the participant's knowledge and skill level of path planning, which did not change significantly just because of the repetition of the task.

Nevertheless, the individuals' time taken to complete the task varied greatly, and the difference between the average time taken in the conventional setting and the average time taken in the VR-setting was significant. While the difference could be due to the training effect, since the same task was performed twice on the same day, it also could suggest that the VR add-on might reduce the student's cognitive workload, allowing the participants to complete the task in a much shorter time.

While the participant's performance was evaluated separately based on program quality and time taken (e.g. speed of completion), these two measures can be combined into a global measurement to address the speed-accuracy trade-off. Chignell, Tong, Mizobuchi, and Walmsley (2014) proposed to use the negative standardization of variables with predetermined weights to calculate the participants' performance. We plan to adopt their approach in future work, including determining the appropriate weights for the contribution proportion of variables "program quality" and "time taken" toward the global score.

iments. In addition to randomly assigning the treatment sequence (conventional vs. VR-assisted) between two similar yet different tasks and increasing the sample size, we intend to measure each participant's mental rotation ability using a standardized instrument and limit their navigation approach in the virtual space.

References

- Baddeley, A. D., Allen, R. J., & Hitch, G. J. (2011). Binding in visual working memory: The role of the episodic buffer. *Neuropsychologia*, 49(6), 1393–1400. <https://doi.org/10.1016/j.neuropsychologia.2010.12.042>
- Borrego, A., Latorre, J., Alcañiz, M., & Llorens, R. (2018). Comparison of Oculus Rift and HTC Vive: Feasibility for virtual reality-based exploration, navigation, exergaming, and rehabilitation. *Games for Health Journal*, 7(3), 151–156. <https://doi.org/10.1089/g4h.2017.0114>
- Chang, Y. I., & Devine, K. L. (2018). A Tale of the Robot: Will Virtual Reality Enhance Student Learning of Industrial Robotics? *Proceedings of the 2018 ASEE Annual Conference & Exposition*. <https://peer.asee.org/30118>
- Chignell, M., Tong, T., Mizobuchi, S., & Walmsley, W. (2014). Combining Speed and Accuracy into a Global Measure of Performance. *Proceedings of the Human Factors and Ergonomics Society Annual Meeting*, 58(1), 1442–1446. <https://doi.org/10.1177/1541931214581301>
- Dadi, G. B., Goodrum, P. M., Taylor, T. R., & Carswell, C. M. (2014). Cognitive workload demands using 2D and 3D spatial engineering information formats. *Journal of Construction Engineering and Management*, 140(5), 04014001. [https://doi.org/10.1061/\(ASCE\)CO.1943-7862.0000827](https://doi.org/10.1061/(ASCE)CO.1943-7862.0000827)
- Davis, S., Nesbitt, K., & Nalivaiko, E. (2015). Comparing the onset of cybersickness using the Oculus Rift and two virtual roller coasters. *Proceedings of the 11th Australasian Conference on Interactive Entertainment (IE 2015)*, 27, 30.
- Eberts, R., & Salvendy, G. (1986). The contributions of cognitive engineering to the safe design and operation of CAM and robotics. *Journal of Occupational Accidents*, 8(1), 49–67. [https://doi.org/10.1016/0376-6349\(86\)90029-5](https://doi.org/10.1016/0376-6349(86)90029-5)
- Gerhardt-Powals, J. (1996). Cognitive engineering principles for enhancing human-computer performance. *International Journal of Human-Computer Interaction*, 8(2), 189–211. <https://doi.org/10.1080/10447319609526147>
- Johnson, D. (2005). *Introduction to and Review of Simulator Sickness Research*. <https://apps.dtic.mil/dtic/tr/fulltext/u2/a434495.pdf>
- Laumond, J.-P. (1998). *Robot motion planning and control*, (Vol. 229). Springer.
- McMorris, T., Sproule, J., Turner, A., & Hale, B. J. (2011). Acute, intermediate intensity exercise, and speed and accuracy in working memory tasks: A meta-analytical comparison of effects. *Physiology & Behavior*, 102(3–4), 421–428. <https://doi.org/10.1016/j.physbeh.2010.12.007>
- Niehorster, D. C., Li, L., & Lappe, M. (2017). The accuracy and precision of position and orientation tracking in the HTC vive virtual reality system for scientific research. *I-Perception*, 8(3). <https://doi.org/10.1177/2041669517708205>
- Quarta, D., Pogliani, M., Polino, M., Maggi, F., Zanchettin, A. M., & Zanero, S. (2017). An Experimental Security Analysis of an Industrial Robot Controller. *2017 IEEE Symposium on Security and Privacy (SP)*, 268–286. <https://doi.org/10.1109/SP.2017.20>
- Takakura, S., Murakami, T., & Ohnishi, K. (1989). An approach to collision detection and recovery motion in industrial robot. *15th Annual Conference of IEEE Industrial Electronics Society*, 421–426. IEEE. <https://doi.org/10.1109/IECON.1989.69669>

Note

This paper is reprinted from the *Proceedings of the Engineering Design Graphics Division 74th Mid-year Conference*.

